

65,536 colors and Ethernet interface



Automation Solution









Fresh start with XP series suits your every requirement.



Superb performance, convenient functions

- High and vivid distinction with 65,536 colors.
- Various vector symbols and high quality raster symbols.
- Support diverse file types including BMP, JPG, GIF, and WMF, etc.
- Simple movie clip effects with GIF animation.
- ◆ 10/100 BASE-T Ethernet interface.
- Convenient and easy screen editing.
- Strengthened data management (Logging, Recipe, and Alarm).
- Sead function of a controller's state information (Monitoring and maintenance).
- Multi-lingual display up to 4 languages and easy switching.
- Offline program simulation.
- Tag function of the HMI S/W (Easy to change the address of the graphic objects).
- USB host for the use of peripheral devices (Mouse, keyboard, printer, etc.)
- Sufficient memory space for screen saving (10MB).

XET Panel XP Series Line Up

A new and improved Windows CE-based HMI-





TFT color SVGA (800×600) 65,536 colors

External Interface



Ethernet I/F

USB I/F



CF card I/F



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Expansion port

10.4" XP70-TTA



TFT color VGA (640×480) 65,536 colors

External Interface



USB I/F











Expansion port

XP50-TTA **8.4**"



TFT color VGA (640×480) 65.536 colors

External Interface







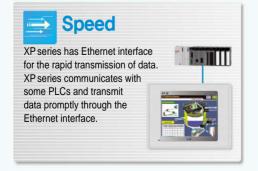


Serial I/F(RS422/485)















XGT Panel Series





TFT color QVGA (320×240) 65,536 colors

External Interface



USB I/F

Ethernet I/F



CF card I/F



Serial I/F(RS422/485)

Serial,



XP30-BTA



STN MONO (8-bit Gray) QVGA (320×240)

External Interface



USB I/F







Serial

Serial I/F(RS422/485)







STN MONO Economy (8-bit Gray) QVGA (320×240)

External Interface



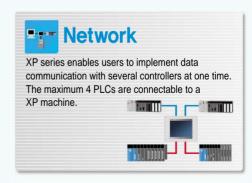




Serial I/F(RS-232C) Serial I/F(RS422/485)







XET Panel XP Series Feature

Data processing

Faster transmission of mass storage data

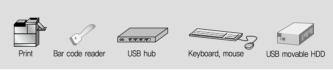
XP series' transmission speed is improved with the Ethernet interface. It is faster(10/100Mbps) than RS-232C interface (115Kbps). XP series includes a 10 MB memory, so it can offer advanced features such as upload/download drawing data, Logging, Alarm, and Recipe. XP series supports GIF, WMF file type as well as BMP, JPG. It makes you easy to draw.



Easy accessible USB host

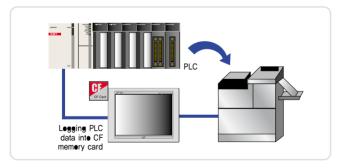
2 2channels of USB interfaces are installed as a host. XP series supports diverse devices connecting to the USB interface. We develop and upgrade drivers for devices continuously.

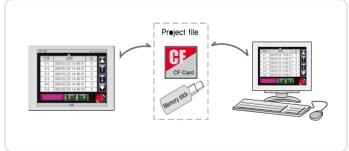




CF memory card and USB memory

After saving a drawing file of the screen to a CF memory card or a USB memory, you can directly copy it to the XGT Panel without cabling. For the multiple XGT Panels, you need only one CF memory card or one USB memory to configure the panels by copying its setting.





More image libraries and graphic files

XP supports various graphic file types, such as WMF(clip art), GIF, JPG, and BMP, that makes you easy to draw up switches, lamps, and input/output devices.

■ More graphic file types which are collected from the Internet can help users to compose a screen.

	Vector	Raster
Example		
Features	It expresses pictures as geometrical figures (dots, circles, lines, etc.) It holds the shapes during enlarging and reducing. It is able to change a frame, a background, a foreground, and a pattern. It produces smaller file sizes than raster files.	It stores information of pictures by pixel by pixel. It is able to describe a vivid picture.



Display

High resolution display

TFT LCD, with 65,536 colors, can display high-resolution screen. It provides wide viewing angle for the better sight.

For the reliability of the product, it adopts a high quality industrial LCD.



Multi-language support

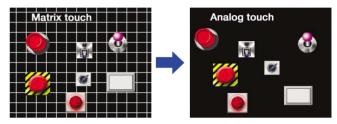
☑ It offers a real-time conversion of four languages and various choices of language for designers. You can switch the languages which you want to use during the operation with the pre-recorded string table. It offers the languages which are supported on Microsoft Windows, such as Chinese(prc), Chinese(Taiwan), Danish, German, English, Finnish, French, Greek, Italian, Korean, Norwegian, Polish, Portuguese, Russian, Swedish, Spanish, Hungarian, etc.





Analog touch panel

Analog touch panel eliminates scale marks to improve the resolution as compared to the matrix touch panel. It adopts an analog resistive touch panel for the better visibility and the free disposition of objects. It helps free locating of the objects.



Various fonts support

You can use a Microsoft Windows font by transmitting it to the HMI. You can adjust font style (Italic, Bold, Underline). It provides a true type font and various size. Unicode fonts can help users who want to compose a diverse screen.



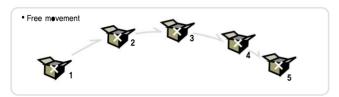
Arial: ABCDEFGHIJKLMNOPORSTUVWXYZ Book: ABCDEFGHIJKLMNOPORSTUVWXYZ Impact: ABCDEFGHIJKLMNOPORSTUVWXYZ Helvetica: ABCDEFGHIJKLMNOPORSTUVWXYZ Tahoma: ABCDEFGHIJKLMNOPORSTUVWXYZ Time: ABCDEFGHIJKLMNOPORSTUVWXYZ Verdana: ABCDEFGHIJKLMNOPORSTUVWXYZ



ABCDEFGHIJKLMNOPQRSTUVWXYZ
ABCDEFGHIJKLMNOPQRSTUVWXYZ
ABCDEFGHIJKLMNOPQRSTUVWXYZ
ABCDEFGHIJKLMNOPQRSTUVWXYZ

Movement of objects

It displays components of fixed values or word devices on the screen. Predefined images as components are usable. It provides a free movement with a user-defined path, a linear movement, and a device movement on the X-Y coordinates.

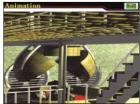




GIF animation

You can use GIF animation to take effects according to the state of specified bit. You can make and add a movie clip of the actual spot to inform users accurately. (A movie clip file can be produced using a commercial GIF animator program.)





• GIF mevie clip • GIF

XET Panel XP Series Feature

Project Printing

Alarm Advanced

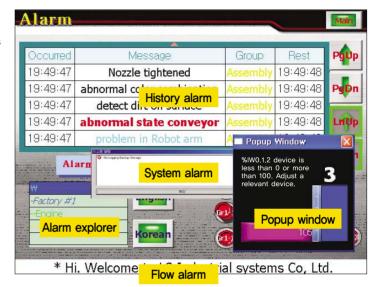
∃ History alarm

It saves alarmed contents into a history file. You can classify the alarms in detail into the maximum 8 upper and lower class groups or alarm lists. Through the alarm explorer, you can choose some alarms to display. If you register a detailed screen to verify the alarms in detail, you can create a window which is connected to the alarms.

It displays a current alarm on the lower position of the screen for the rapid response to users. Flowing alarm can be configured to use only with a specific condition. You can apply it to transmit company or device information.

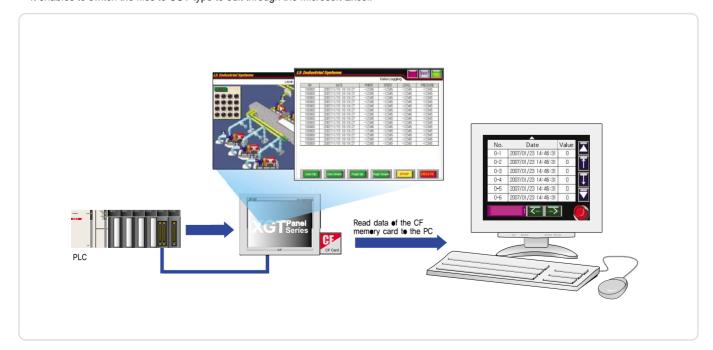
System alarm ■

If a serious fault or a trouble of the HMI occurs, the system alarm informs users.



Logging Advanced

It offers a cyclic logging which operates repeatedly according to the time and a device status, and a conditional logging which works under the condition of the device. You can create logging areas (condition) up to 32, and each size of the area is up to 256Kbyte. It is available to save the maximum 32 Words(cf. 32 bits for the bit logging) by one logging. Logging is basically saved on the internal SRAM (256Kbyte), and you can run a back up to a CF memory, a USB memory and a movable HDD, etc. You can verify the logging data at the XGT Panel through the logging view object. It enables to switch the files to CSV type to edit through the Microsoft Excel.

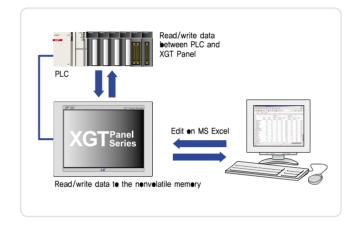


Alarm Script Data Up Venien Logging

Recipe

Advanced

⊇ Recipes provide an easy method for operators and users to change
the value of hundreds of settings in automation devices. Backup
memory is installed, it makes it possible to use the recipe function to
transfer setting values to other equipment. It is able to register up to
32 recipes at the XP-Builder. The maximum 100 Word/Dword devices
and 16 data blocks are able to assign in each recipe. Recipe data is
saved in the nonvolatile memory of the XP series. It maintains the
latest data when the power is shut off. You can register and edit the
recipe data through the XGT Panel or Microsoft Excel.



Scheduler

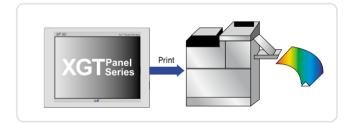
Advanced

Scheduler appoints operations and times to do the operation on the specified time. Bit On/Off, setting a Word value, and a script operation are available. Each scheduler can assign operations up to 8. Schedulers can be produced up to 32.



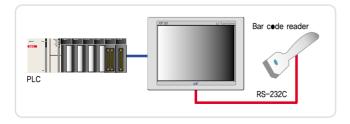
Print

You can print a screen or a history of alarm events from the HMI. It is available to connect to a printer with a USB port.



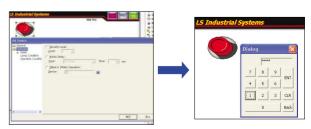
Bar code scan

ASCII data which is inputted by a bar code scanner can be saved into a user-defined PLC or an internal memory of the XGT Panel. User can set a completion bit to verify whether the XGT Panel read correct data. The bar code communication operates only with a builtin RS-232C interface of the XGT Panel.



Security

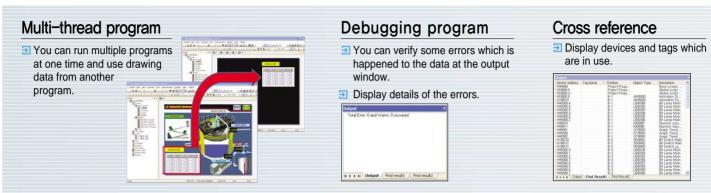
When you operate the PLC control with Objects such as switches, input and output objects, you can prescribe the security level to the authorized users only. Total 10 security levels are supported, and a low level password can access to a higher level. After an approval of the security level, the session is only maintained during a period of time.

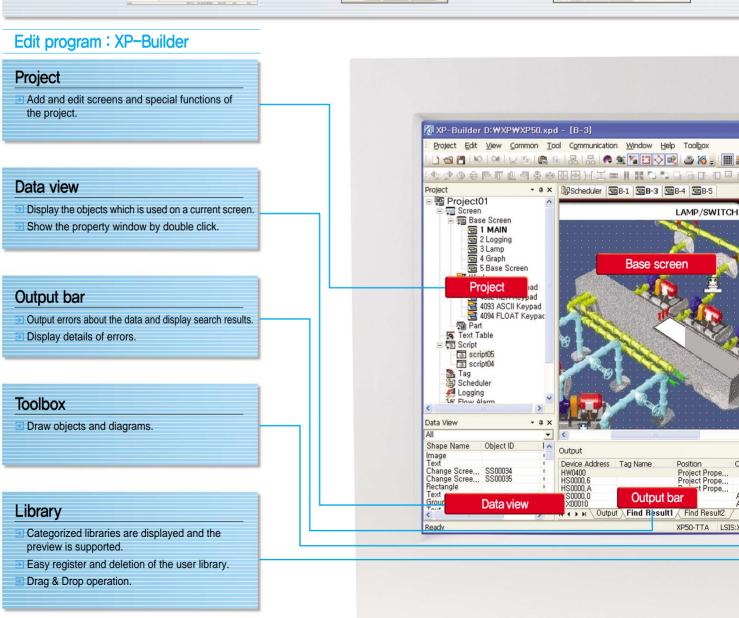


XET Panel XP Series Software

Development Tool: XP-Builder

XP-Builder Functions



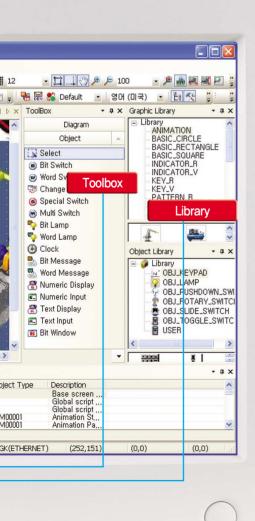


Simulator Simulator

Tag

- 2 User can rename a device address to use it as an object.
- If you assign a tag to the set up device of an object, you can change the addresses of devices at a time.
- ∃ It is available to register up to 10,000.

き立し	048	그바여스 타입	주소	설명
\neg	SourceA	BIT	HW0000,F	
\neg	SourceB	BIT	HW0003,F	
\neg	SourceA,VI	BIT	HW0000,E	
\neg	SourceALV2	BIT	HW0001,E	
\neg	SourceA,V3	BIT	HW0002.E	
\neg	SourceB_VI	BIT	HW0003,E	
\neg	SourceB_V2	BIT	HW0004.E	
\neg	SourceB_V3	BIT	HW0005.E	
		SourceA SourceA SourceA_VI SourceA_V2 SourceA_V3 SourceB_VI SourceB_VZ	SourceA	SourceA ElT HHR0003 F



Simulation

Off-line program simulation

- 2 You can confirm the drawing data on a PC without a XGT Panel.
- Device monitoring and operation can be checked on a PC.
- ∃ The simulator supports same operations as a XGT Panel.
- Data errors and normal operations could be checked before XP-Builder transmits the drawing data to the HMI.



Script

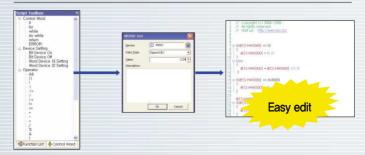
Flexible script language

- Script language can supplement the offered object function to draw the data.
- Script language is a structured language such as C programming language for the convenience of users.
- Script language with complex arithmetic operations and various functions can reduce a load of external controllers.
- ☐ Grammar inspection can validate the script languages.

Various script use

- NP-Builder has various script usages such as global script, object script, etc.
- Global script operates with On/Off signal of an assigned device. It is able to run a script operation by periods using a special device.
- The object script is available to do a target device operation of the object.
- Script can be operated at the moment when a screen is opened(or closed).

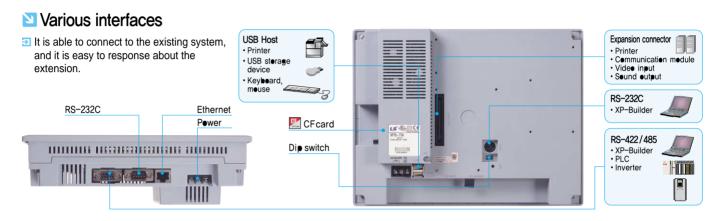
Useful script toolbox and error inspection.



XET Panel XP Series Specification

Interface and system organization

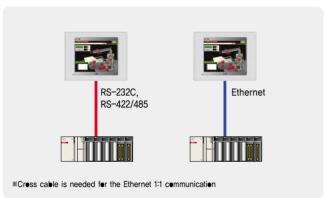
XGT Panel provides reliable quality and responsible technology



System organization

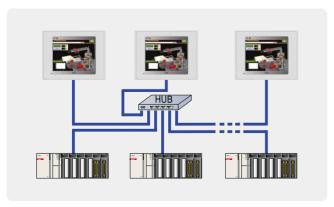
1: 1 Serial / Ethernet communication

■ One PLC to one XGT Panel



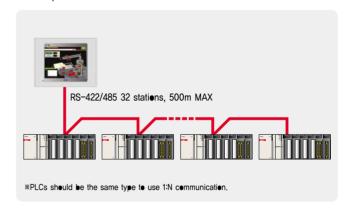
N: M (Ethernet communication)

■ Multiple PLCs to multiple XGT Panels



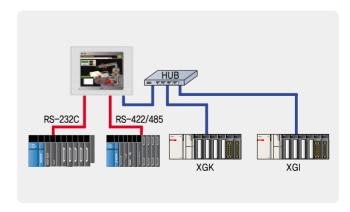
1: N Serial communication

Multiple PLCs to one XGT Panel



Simultaneous communication with 4 controllers

■ 4 kinds of PLCs to one XGT Panel

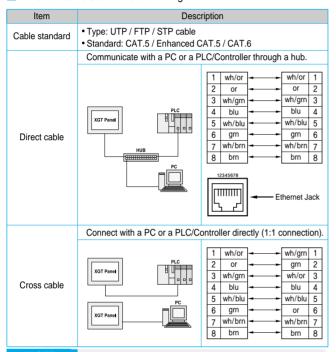


Cable

The technology began to offer better operating environment

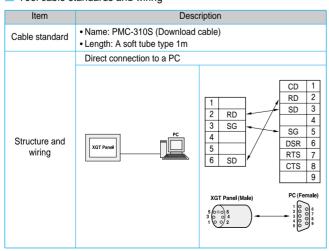
Cable standards and wiring method

■ Ethernet cable standards and wiring



- 1) Ethernet setting
- Ethernet setting is on the XGT Panel. • Communication parameters with a PLC/controller are set up on the XP-Builder.
- 2) 1:1 connection
 - Under the conditions that is impossible to use a LAN, a one-to-one connection with a cross cable is suited to send/receive a project data.
- 3) Making a cable
 - If a Lock part of the Ethernet jack is damaged, it cannot be fixed to a RJ45 connector (Ethernet connector). It occurs a contact badness
 - A Plug Cover is recommended.

■ Tool cable standards and wiring



■ RS-232C cable standards and wiring

Item	Description				
Cable standard	(UL) Style 2464 AWG24 cable is recommended. Max cable length is 15m. Shielded cables are recommended.				
	Connect to PLC or Controller (1:1).			
Structure and wiring	XGT Panel	• Connector pin of the XGT Panel • D-Sub 9P, Male connector 1			

- 1) Communication setting
 - Communication parameters with a PLC/controller are set up on the XP-Builder.
 - Refer to the communication user manual about the communication wiring with a PLC/controller.
 XGT Panel does not support a flow control.
- 2) Making a cable
- Under the conditions that is impossible to use a LAN, a one-to-one connection
- with a cross cable is suited to send/receive a project data.

 Make a cable meet PLC/controller's standard requirements.

■ RS-422/485 cable standards and wiring

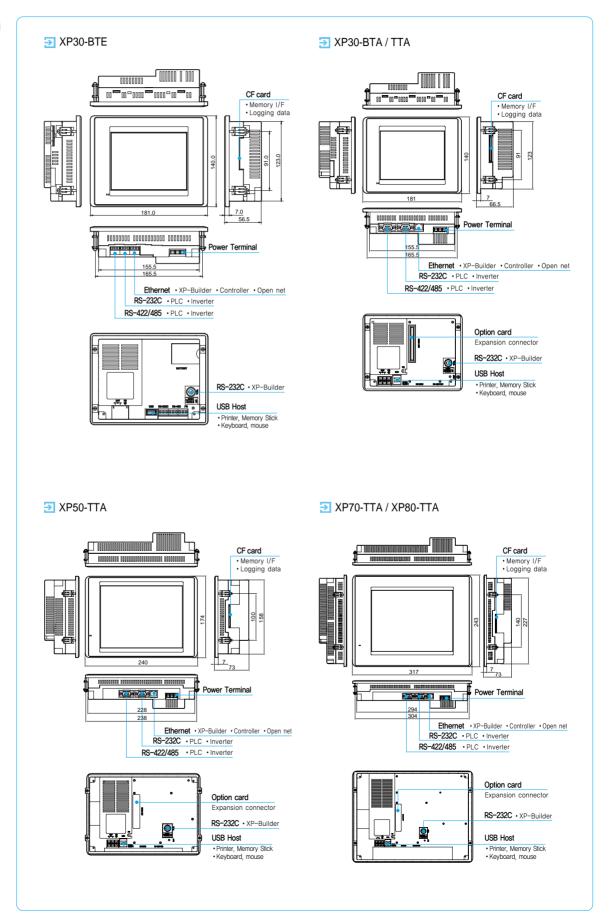
Item	Description				
Cable standard	(UL) Style 2464 AWG22 cable is recommended. Max cable length is 500m. Shielded cables are recommended.				
	Connect to PLC or Controller (1:1).			
Structure and wiring	XCO Proof	• Connector pin of the XGT Panel • D-Sub 9P, Female connector 1			
NOTE					

- Communication setting
 Communication parameters with a PLC/controller are set up on the XP-Builder.
 - $\bullet \ \text{Refer to the communication user manual about the communication wiring with a PLC/controller}.$
- Set up a terminal resistance using a dip switch.
- 2) Making a cable
- A cable should be produced as a male type because the XGT Panel's connector is a female type.
- Connect the 4th(TX+) to the 8th(RX+) and the 5th(TX-) to the 9th(RX-) to make a RS-485 cable.

	Description of the switch				
DIP switch	1	No use			
	2	Α	Normal operation (Default)		
4 3 2 1		В	Update Windows CE		
вІппппІ	3	Α	Watchdog On (Default)		
		В	Watchdog Off		
*[8888]	4	Α	RS-422/485 terminal resistance (120Ω)		
	4	В	No RS-422/485 terminal resistance		

XET Panel XP Series Specification

Dimension and name



TOTAL SOLUTION TRANSMISSION

☑ General information

No.	Item		Standard			
1	Ambient temperature					
2	Storage temperature		-20 ℃~	-+60°C		
3	Ambient humidity		10~85%RH, withou	t dew condensation		
4	Storage humidity		10~85 % RH, withou	t dew condensation		
			Occasional vibration		_	
		Frequency	Acceleration	Amplitude		
		5≤f<9Hz	-	3.5 mm		
5	Vibration resistance	9 ≤ f ≤ 150Hz	9.8 %	-	10 times	
"	VIDIATION TESISTANCE		Continuous vibration each direction			IEC 61131-2
		Frequency	Acceleration	Amplitude	(X, Y, and Z)	
		5≤f<9Hz	-	1.75 mm		
		9 ≤ f ≤ 150Hz	4.9 %	-		
6	Shock resistance	* Maximum shock acceleration: 1-	47% (15g) * Authorization time: 1	1 _{ms} * Pulse waveform: Half-sine w	ave (3 times each of X, Y, and Z)	IEC 61131-2
		Square wave impulse noise AC: $\pm 1,500$ V DC: $\pm 1,000$ V				LSIS Standards
7	Noise resistance	Electrostatic discharge	,	Voltage: 6kV (Contact discharge)		IEC 61131-2, IEC 61000-4-2
/	Noise resistance	Radiated electromagnetic field noise		27 ~ 500 MHz, 10 V/m		IEC 61131-2, IEC 61000-4-3
		Fast transient / Burst noise	Power module / Digital IO	IEC 61131-2, IEC 61000-4-4		
8	Operating ambience	Free from corrosive gases and excessive dust				
9	Altitude	Up to 2,000 m(6,562 ft)				
10	Pollution degree	Less than equal to 2				
11	Cooling method	Air-cooling				

Specification

	Item	XP30-BTE/DC	XP30-BTA/DC	XP30-TTA/DC	XP50-TTA/DC	XP70-TTA/DC XP70-TTA/AC	XP80-TTA/DC XP80-TTA/AC
		Me	n●		Ce	oler	
Display des	scription	Mono B			TFT Co	olor LCD	
Display Siz	e (inch)		5.7"		8.4"	10.4"	12.1 "
Resolution			320×240		640	×480	800×600
Color			ay Scale		65,53	6 color	
Backlight			nole LCD), auto On/Off (5	50,000 hr)	CCFL (inter	rchangeable), auto On/Of	f (50,000 hr)
Contrast		Adjus	table		Fix	red	
Luminance		260 c		400 cd/m ²	480 cd/ m²	430 cd/ m²	400 cd/ m²
Viewing	Up/Down(Degree)	20/40	20/40	70/50	65/65	65/65	65/65
angle	Left/Right(Degree)	45/45	45/45	70/70	60/50	65/45	75/45
Touch pan	el		4-wire system, analog			8-wire system, analog	
Buzzer		Magnetic buzzer					
Operation I	LED	Green: Run (Monitoring, download drawing data) Red: Error (Communication error, drawing data error)					
Processor		ARM920T(32bit RISC), 200MHz					
Graphic ac		-	- Hardware accelerator				
Memory	Display data	3MB			10MB		
	Backup data	128KB 512KB (Logging, alarm data saving)					
Ethernet			1 ch, IEEE 802.3, 10/100Base-T				
USB interfa		USB v1.1 Host × 1					
Serial	RS-232C			2ch (1 port for PC			
	RS-422/485			1 ch, 42			
	ry card interface	- CF memory card (TYPE-I) ×1					
AUX interfac		- Optional					
Certification	1	CE, UL, MIC					
Protection		IP65F (Front Water Proof Structure)					
Size (W×H		181.0×140.0×56.0	181.0×140.0×66.51 240.0×174.0×73.0		317.0×243.0×73.0		
Panel Cut			155.5.0×123.0		228.0×158.0		<227.0
Weight (kg		0.7	0.75		1.4	2.2	3
	Rated voltage		DC:			AC100~220V, DC24V	
Power	Permitted voltage		MIN 19.2 VDC			AC85V~AC264V,	
	Watt	5	8	.5	20	37	40

► Communication controller

10.710							
Maker	LS PLC						
Marci	MASTER-K Series	GLOFA-GM Series	XGK Series	XGI Series			
Controller	100\$/300\$/200\$/120\$/80\$	GM4/GM6/GM7U/GM7	CPUU/CPUH/CPUA/CPUS/CPUE	CPUU/CPUH/CPUA			
		MITOUE	NOUI DI O				
Maker		MITSUE	BISHI PLC				
Marto	MELSEC-Q Series		MELSEC-A Series				
	Q02/Q02H/Q06H/	A2ACPU/A2AC	PU-S1/A3ACPU/A2UCPU	J/A2UCPU-S1/			
Controller	Q12H/Q25H/Q00J/	A3UCPU/A4UC	A3UCPU/A4UCPU/A2USCPU/A2USHCPU-S1/				
Controller	Q00J/Q01/Q02/	A1NCPU/A2NC	A1NCPU/A2NCPU/A2NCPU-S1/A3NCPU/				
	Q02H/Q06H/Q12H/	A1SCPU/A1SJ	CPU/A1SJHCPU/A1SHC	PU/A2SHCPU/			
	Q25H/Q12PH/	AOJ2CPU/AOJ	12HCPU				
	Q25PH						
	LS AC Drive						
Maker	LS BUS / MODBUS						
Controller	SV-iG/SV-iS3/SV-iH/SV-iS5/SV-iG5/SV-iG5/SV-iC5/SV-iP5A/SV-iG5A						

Maker	OMRON PLC	AB	Other controllers	
Waker	OMRON CS-CJ	Ethernet IP	Other controllers	
Controller	CS1H-CPU67/65/64/63 CS1G-CPU45/44/43/42 CS1G-CPU45H/44H/43H/42H CS1H-CPU67H/66H/65H/65H/65H/63H CS1D-CPU67H/65H/67S/65S/44S/42S CJ1G-CPU45/44 CJ1M-CPU23/22/21/13/12/11 CJ1G-CPU45H/44H/42H CJ1H-CPU66H/65H	CompactLogix ControlLogix MicroLogix	MODBUS RTU MODBUS TCP OEMax Controls NX700 YASKAWA MEMOBUS RTU KDT LINK MELSEC-FX LINK MODBUS RTU SLAVE MODBUS TCP SLAVE NAIS	

Leading Innovation, Creating Tomorrow



- For your safety, please read user's manual thoroughly before operating
- · Contact the nearest authorized service facility for examination, repair, or adjustment.
- Please contact qualified service technician when you need maintenance. Do not disassemble or repair by yourself!
- Any maintenance and inspection shall be performed by the personnel having expertise concerned.

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Specifications in this catalog are subject to change without notice due to continuous product development and improvement.

■ Global Network

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