Thyristor Power Regulator-

TPR-2N (50/ 70A)

INSTRUCTION MANUAL

Thank you for purchasing HANYOUNG NUX Co.,Ltd. product Please check whether the product you purchased is the exactly same as you ordered. Before using this product, please read instruction manual carefully.

HANYOUNG NUX

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Safety information

Before you use, read safety precautions carefully, and use this product properly. The precautions described in this manual contain important contents related with safety; therefore, please follow the instructions accordingly. The precautions are composed of DANGER, WARNING and CAUTION.



To prevent electric shock while it is running, put to earth with the fixed screw of the unit and do not touch the radiator panel since it is very hot. Do not touch or contact the input/output terminals because they cause electric shock.



🥦 warning

- 1. If this product is used with the machinery which may be caused human injury or serious property damage then use it after surely installing the protection equipment for two or three times.
- 2. To prevent defection or malfunction of this product, supply proper power voltage in accordance with the rating.

 3. To prevent electric shock or malfunction of product, do not supply the power
- until the wiring is completed.
- 4. Do not decompose, modify, revise or repair this product. This may be a cause of malfunction, electric shock or fire.
- 5. Reassemble this product while the power is OFF. Otherwise, it may be a cause of malfunction or electric shock



CAUTION

- 1. The place of operating this product affect to the its functions and life cycle so that avoid to use it in the following circumstance.
 - A place of having high humidity and not circulating air
 - A place of piling dust or impurity or having high ambient temperature or high vibration
- 2. The contents of this manual may be changed without prior notification.
- 3. Make sure that there is no damage or abnormality of the product during
- 4. After turning OFF power sources of all instruments, please wire them.
- 5. The Thyristor Power Regulator shall be installed perpendicularly.
- 6. Install exhausting fan in internal and upside of the panel
- 7. Tighten BOLT of the input and output wire enough.
- 8. Do not use this product at any place with corrosive (especially noxious gas or ammonia) or flammable gas. 9. Do not use this product at any place with direct vibration or impact.
- . Do not use this product at any place with liquid, oil, medical substances, dust, salt or iron contents. (Use at Pollution level 1 or 2)
- 11. Do not polish this product with substances such as alcohol or benzene.
- 12. Do not use this product at any place with a large inductive difficulty or occurring static electricity or magnetic noise.
- 13. Do not use this product at any place with possible thermal accumulation due to direct sunlight or heat radiation.
- 14. Install this product at place under 2,000m in altitude.
- 15. When the product gets wet, the inspection is essential because there is danger of an electric leakage or fire.
- 16. Do not connect anything to the unused terminals.
- 17. After checking the polarity of terminal, connect wires at the correct position.
- 18. The warranty period for this product including parts is one year if this product is properly used

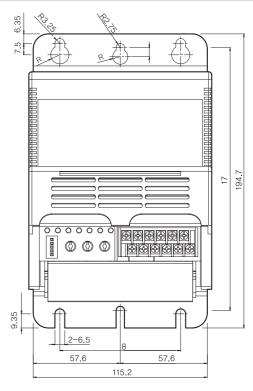
Model and Suffix code

Model	Suffix Code		Э	Information		
Type	TPR					Power regulator (regular type)
Туре	TPRF					Power regulator (FND indication type)
Phase	Phase 2N		 		i I	Single phase ABS COVER
110				!	110 V a.c 50/60 Hz	
Power Supply		220			220 V a.c 50/60 Hz	
		330			330 V a.c 50/60 Hz	
			440			440 V a.c 50/60 Hz
Rated Current 50 70		!	50 A			
			70		70 A	
Option (Only applicable to					N	None
FND indication type)					1	Communication function (RS485/422)

Ratings

5	0 1			
Power Supply		110 V a.c, 220 V a.c, 380 V a.c, 480 V a.c		
Operating Frequency		50 Hz, 60 Hz (common)		
Rated	Current	50 A, 70 A		
Rated Load	Regular type	Resistance load / inductive load (Select by conversion switch)		
Nateu Loau	FND type	Resistance load / inductive load (Select by internal parameter)		
	Current input	4 - 20 mA d.c		
Control	Voltage input	1 - 5 V a.c, 0 - 10 V a.c, 0 - 5 V d.c (FND)		
input	Contact input	ON/OFF		
	External V.R	External volume (10 kΩ)		
Control	Regular type	Phase control, Cycle control, ON/OFF control (switch selection)		
method FND type		Phase control, Cycle control, ON/OFF control (parameter selection)		
Starting	g method	SOFT START / DOWN		
Output adj	usting range	Above 95 % of input voltage (when applying max current input)		
Cooling	g method	50 A(Natural cooling), 70 A (Forced cooling)		
Indicating	Regular type	Indicate the output by LED		
method	FND type	Indicate the voltage and state by 7 segments		
Insulation	Resistance	Min. 100 MΩ(500 V d.c Mega standard)		
Output adj	usting range	0 ~ 100 %		
Dielectri	c Strength	2000 V a.c at 50/60 Hz for 1 minute		
Line	noise	Noise by noise simulator (2 kV)		
Operatir	ng ambient			
temperature/humidity		0 ~ 50 °C (with no freezing), 30 ~ 85 % R.H.		
Storage temperature		-25 ~ 70 °C		
Weight		Approximately 2 kg		
		I .		

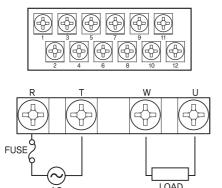
■ Dimension and Set-up Method



Capacity Standard	W	Н	D
50 A, 70 A	115.2	194.7	131

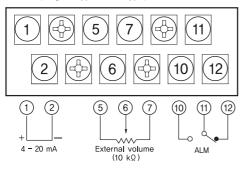
■ Connection Diagram

■ Terminal arrangement (regular type / FND type)

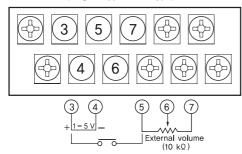


■ Input signal terminal connection diagram (Regular type / FND type)

• 4 - 20 mA d.c (Regular type / FND type)

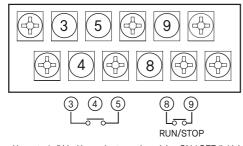


●1-5 V d.c / 0 -10 V d.c (Regular type / FND type)



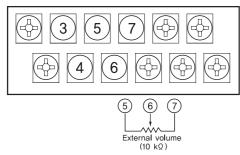
_※0 - 10 V regular type : Make to order

●ON/OFF terminal connection diagram (Regular type / FND type)



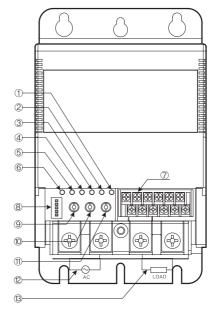
»Set internal jump to 1-5 V with regular type when doing ON / OFF (Initial mode)

●REMOTE input terminal connection diagram (regular type / FND type)



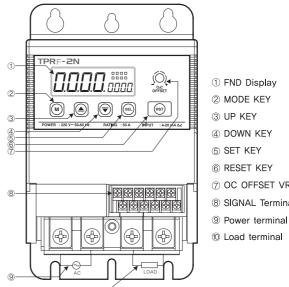
■ Name of each parts

■ Regular type



- ① FIRE LED
- ② LL LED
- ③ OC LED
- ④ OT LED
- ⑤ SOFT LED
- 6 RUN LED
- SIGNAL terminal
- ® Selecting function S/W
- 10 OC Setup VR
- ① SOFT VR
- Power terminal
- ⁽³⁾ Load terminal

■ FND type



- 1 FND Display
- ② MODE KEY
- ③ UP KEY
- **4** DOWN KEY
- (5) SET KEY
- ® RESET KEY
- ⑦ OC OFFSET VR
- **® SIGNAL Terminal**
- 10 Load terminal

»Please refer to the function explanation of FND TYPE for FND indicating screen

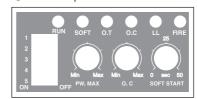
Regular type

■ Function explanation

DIP S/W explanation

	S/W	Explanation				
	NO.	ON	OFF			
	1	RESISTOR	Inductance			
	2	PHASE	CYCLE			
	3	LOCAL(Use InsideVR)	REMOTE (Use external VR)			
	4	4 - 20 mA	1 - 5 V (ON/OFF), 0 - 10 V			
0.55	5	NONE	REMOTE (External VR ONLY)			
ON OFF			•			

Volume explanation



• PW.Max : Change output value within

- 0 ~ 100 %
- O.C: Set over current alarm value
- · SOFT/ START: Set soft start time

■ LED explanation

Symbol	Information
RUN	Lighted when power supplied
SOFT	Lighted when soft start operated
O.T	Lighted when heat sink overheated
O.C	Lighted when over current occurred
LL	Lighted when load disconnection detected
FIRE	Lighted when output become ON

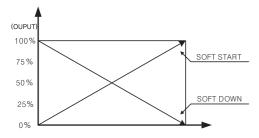
*RUN / STOP

With regular type, all functions temporarily stop and RUN LAMP is lighted With FND type, all functions temporarily stop and it is in communication standby state.

■ SOFT-START

When using induction load and etc within capacitive load, turning ON the power switch will supply maximum electric power to the load and this may destroy power device and damage the load. This function prevents above malfunction to happen by making load voltage to increase gradually.

- Set time: 0 ~ 50 Second
- · Initial value : 0 Second
- Soft-Start will not operate if soft-start volume is set as the minimum.
- It does not operate within the cycle control
- It is unnecessary within the ON / OFF control mode



Overheat alarm (O.T)

- If temperature of heat sink goes over 90 degree Celsius, then it will be lighted and alarm output will become ON.
- Setting range: 0 ~ 90
- Initial value: Set maximum value

■ Over current alarm (O.C)

- When value goes over the set value, then over current LED will be lighted immediately.
 Also, staying in this condition for more than 0.5 second will output the alarm.
- \bullet Setting range: 0 ~ max used current value
- · Initial value: Set maximum value
- Only possible to use with phase control. Irms standard ±1 digit err less than 3 A

■ Load disconnection alarm (LL)

- Load disconnection detection: When output value is more than the set value and if the load current is less than 1A, alarm will be. Only applicable in phase control.
- Setting range: 0 ~ 100 %
- Initial value: 100 %

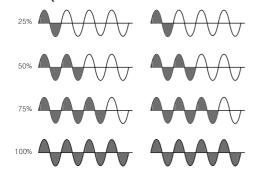
■ Display state of output quantity (FIRE)

• LED will be lighted when output become ON and it will be lighted proportionally depending on output quantity.

■ Output voltage limitation (PW. Max.)

- This is a function that limits output voltage when using input signal (Ma,V) or external volume (10 k Ω). 0 % of output will be yield if volume is set to the min, 50 % of output will be yield if volume is set to middle of the min and max. And 100 % of output will be yield if volume is set to the max.
- · Initial setting is max.
- It is unnecessary within ON / OFF control mode.

■ Cycle control (ZERO CLOSING CONTROL : DIP S/W2 : OFF)

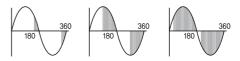


Cycle Control method is a method of making a loaded power as proportionally repeated ON/OFF cycle by a signal of input control in a fixed cycle. The proportionally repeated ON/OFF cycle makes the power applied to the load be regularly. This method is better than Phase Control since this control method makes the loaded power be ON/OFF at the zero point of AC when it is ON/OFF so that there is almost no noise occurrence and it is better for the linearity compared to the Phase Control.

In Cycle Control, SOFT START function is not operating.

■ Phase control (PHASE DIP S/W2 : ON)

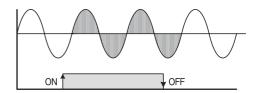
AC power source has 50/60 $\rm Hz$ frequency and 1/2 cycle of 60 $\rm Hz$ frequency appears a value of 0 ~180 degree in about 8.33 $_{\rm MS}$ Phase Control is a method that after inputting 1/2 cycle into AC power source, it proportionally generates power between 0 ~ 180 degree in 8.33 $_{\rm MS}$ according to the control signal. Also, this method can be fully adjusted according to the wave form of AC so that AC motors and other variety of electronic devices are controlled easily.



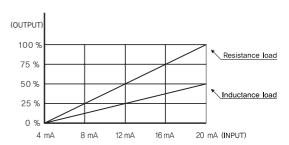
■ ON/OFF control (Contact control DIP S/W4 : OFF)

ON/OFF Control is automatically set by the wiring terminal. (Refer to the wiring diagram of the input signal terminal.) Not by receiving the input voltage and input current, this method controls the output voltage by receiving contact point signal of relay and others.

■ Inductance input (DIP S/W1 : OFF)



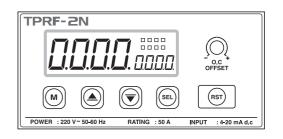
- This is a mode that is used when load contains a lot of inductance components such as coil. Max output value is limited to 50 %.
- [Operation Example]



FND type

■ Function description

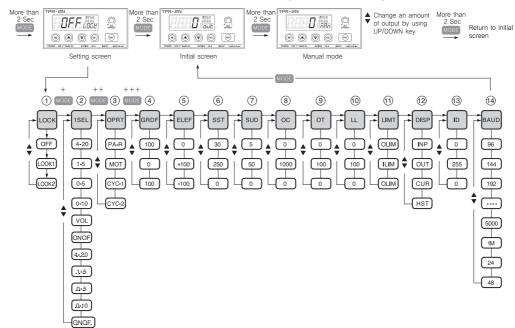
- Indicate LED
- •FI: Proportional lighting depending on an amount of output
- •PR : ON when phase angle resistance load selected
- •PL: ON when phase angle induced load selected
- •CR: ON when CYCLE control selected
- ·SF: ON when SOFT START is set
- •AL: ON when OC, OT alarm operated
- OC : ON when yield the over current outputAO : ON when automatically operated



- \bullet Just like MODE Fg-2, it enters into correction mode and save the data (please refer to 2.PARAMETER EDIT MODE)
- SEL: Pressing this key more than 2 sec will enter into the manual mode and, adjust an amount of output by UP / DOWN key (ignore input signal)

Pressing key for more than 2 sec will save the data and will return to the auto- mode.

- RESET: During operation, system will be temporarily stopped when alarm is operated. RESET key restores the system
- OC OFFSET: Adjust when current indicating value is not accurate. (Initial VR = middle)
- Only possible to use in the phase control Irms standard Less than ±1 digit err 3 A impossible to measure/compensate



NO	Parameter symbol	Information	Explanation	Initial value	
1	LOCK Mode	Lock function	OFF: UNLOCK, Loc1: ALL LOCK, Loc2: LOCK all modes except manual mode		
2	2 1 SEL	Input setting	Just like Fig-2, among 4 - 20 mA 1-5 V, 0 - 5 V, 0 - 10 V, external VR (VOL) and ON/OFF input, only one of		
2		input setting	them gets to selected. And input selection with POINT always yield output / limit in external VR.	4 - 20	
3	3 OPRT	Operation mode setting	PA-R: phase angle control resistance load MOT: phase angle control induction load CYC1: cycle control time	PA - R	
J			proportion (100 period fixed method) CYC2: cycle control (period proportion-high speed response)		
4	GRDF	Output limit setting(0 ~ 100%)	When input SIGNAL is greater than GRDF, output always become GRDF set value.	100	
_	5 ELEF	Output OFFSET compensation -100 ~ GRDF %	Amount of output = compensate amount of ±ELEF / 50 x input SIGNAL output.		
5					
6	SST	SOFT START (0 ~ 250 s)	Time of input SIGNAL and the amount of output become same (Start to count right after power ON)	30	
7	SUD	SOFT up / down(0 ~ 25 s)	Time of when amount of input changed become same as output during operation.	5	
8	OC	Over current alarm setting	OC set value < current amount of output, then alarm operates	0	
9	ОТ	Heat sink over heat alarm setting	OC set value < OT indicating value, then alarm operates	0	
10	LL	Load disconnection alarm	When yielding output more than the set value and if current is less than 1 A, then ALARM LED will be lighted (With phase angle control)	0	
11	LIMIT	Output limit / input limit	Output limit / Input limit, OLIM: Yield the output as input SIGNAL is dissolved from output limit GRDF set value	OLIM	
12	DISP	Display mode setting	Set the standard display state when turning ON the power	INP	
13	ID	Communication instrument number setting	ID: 0 ~ 255	0	
14	BOUD	Communication speed setting	24 ~ 1 Mbps	96	
15	The others	Error Massage	Err - OC = Over current, Err - T = heat sink over heated, Err - LL = load disconnection		

Option (communication)

• RS232C / RS485 communication PARAMETER and PROTOCOL

DATA FORMAT(ASC || CODE)

SET transmit and SLAVE response from HOST COMPUTER: 14 BYTE FORMAT

STX - ID - 'S' - lists - sign - DATA(10^3) - DTA(10^2) - DATA(10^1)

--1---3----1----1----

DTA(10^0) - BCC - ETX

----1------2-----1--STX - ID - 'R' - lists - BCC - ETX

-1---3---1----2-

1. ID (Instrument number)

'0' ~ '9' ASC || CODE 3- Byte (0 ~ 255)

2. SET / READ

'S': set (C', E', H', M', N', P', R', S', s', L', V', W', X', Y', Z')

 $\mbox{`R': read ('A', C', E', F', I', M', N', O', P', S', \$', T', t', L', V', \ W' \ X', Y', Z')}$

3. List

'A': Alarm type (R)0: NO ERR, 1: OC, 2: OT, 4: LL

'C': Input mode (R/S)

0:4-20 mA, 1-5 V, 3:0-10,4: VOL 5: onoff, 6:4-20 mA*

7:1-5 V*, 8:0-5 V, 9:0-10 V* 10:onoff*

*0 - 5: The output limit by slope setting

[™]6 - 10 : The output limit by external volume

E': Elevation (R/S) -100 ~ +100 % F': Operation frequency 60 or 50 Hz

H : STOP setting

0 ~ 100 % 1': Input value % (R)

L': Load type 0: Resistance load 1: Induction load

M': Operation mode 0: Phase angle control 1: Cycle control

N': Communication instrument number

O': Output value %

P': Power set value

R':Run

S': Soft start time $0 \sim 50$ Sec

s : Soft up/down time 0 ~ 12 Sec

T': Operation mode ---> 0: Run 1: STOP

sign = '-': MINUS, '+': PLUS

DATA = '0' ~ '9'