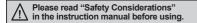
Terminal Type and Long Sensing Distance Type

Features

- Sensitivity adjuster
- Timer function: ON Delay, OFF Delay, One-shot Delay
- NPN/PNP open collector output (DC power type)
- Self-diagnosis function (green LED turns on in stable level)
- Wide power supply range: Universal 24-240VDC/24-240VAC
- Protection structure IP66 (IEC standard)



 $C \in$

(MST-(MS-3)

SOFTWARE

Specifications

© Free power type, Relay contact output type

Model	Standard type	BX15M-TFR	BX5M-MFR	BX3M-PFR	BX700-DFR		
Model	With Timer	BX15M-TFR-T	BX5M-MFR-T	BX3M-PFR-T	BX700-DFR-T		
Sensing type		Through-beam	Retroreflective (standard type)	Retroreflective (built-in polarizing filter)	Diffuse reflective		
Sensing distance		15m	0.1 to 5m (reflector MS-2)*1	0.1 to 2m (reflector MS-2), 0.1 to 3m (reflector MS-3)**1	700mm ^{ж2}		
Sensing t	arget	Opaque materials of Min. Ø15mm	Opaque materials of Min. Ø6	60mm	Translucent, opaque material		
Hysteresis		_	Max. 20% at rated setting distance				
Response	e time	Max. 20ms					
Power su	pply	24-240VAC~±10% 50/60Hz, 24-240VDC==±10% (ripple P-P: max. 10%)					
Power co	nsumption	Max. 3VA					
Light source		Infrared LED (850nm)		Red LED (660nm)	Infrared LED (940nm)		
Sensitivity	y adjustment	Sensitivity adjuster					
Operation	n mode	Light ON/Dark ON operation mode switch					
Control o	utput	Relay contact output (contact capacity: 30VDC= 3A, 250VAC~ 3A at resistive load, contact composition: 1c) ^{×3}					
Relay life	cycle	Mechanically: min. 50,000,000, electrically: min. 100,000					
Self-diagi	nosis output	Self-diagnosis indicator (green LED) turns on at stable operation					
Timer function		Selectable ON delay, OFF delay, one shot delay by slide switch [delay time: 0.1 to 5 sec (timer adjuster)]					
Indicator		Operation indicator: yellow LED, self-diagnosis indicator: green LED					
Connection	on	Terminal connection					
Insulation resistance		Over 20MΩ (at 500VDC megger)					
Insulation type		Double or strong insulation (mark: 🔲, dielectric voltage between the measured input and the power: 1.5kV)					
Noise immunity		±1,000V the square wave noise (pulse width: 1μs) by the noise simulator					
Dielectric	strength	1500VAC 50/60Hz for 1 minute					
\/ibratian	Mechanical	1.5mm amplitude at frequency of 10 to 55Hz (for 1 min) in each X, Y, Z direction for 2 hours					
Vibration	Malfunction	1.5mm amplitude at frequency of 10 to 55Hz (for 1 min) in each X, Y, Z direction for 10 minutes					
Chask	Mechanical	500m/s² (approx. 50G) in each X, Y, Z direction for 3 times					
Shock	Malfunction	100m/s² (approx. 10G) in each X, Y, Z direction for 3 times					
	Ambient illu.	Sunlight: max. 11,000lx, incandescent lamp: max. 3,000lx (receiver illumination)					
Environment	Ambient temp.						
	Ambient humi.	. 35 to 85%RH, storage: 35 to 85%RH					
Protection structure		IP66 (IEC standard)					
Material		Case, lens cover: polycarbonate, sensing part: acrylic, bracket, bolt, nut: steel chromium molybdenum					
	Individual		Reflector (MS-2)	Reflector (MS-3)	<u> </u>		
Accessor		Adjustment screwdriver, mounting bracket, Z bolt: 2, washer: 2, Ø6 waterproof rubber: 2, Ø10 waterproof rubber: 2	Adjustment screwdriver, mounting bracket, Z bolt: 1, washer: 1, Ø6 waterproof rubber :1 Ø10 waterproof rubber: 1				
Approval		CE					
Unit weight		TFR: approx. 225g TFR-T: approx. 226g	MFR: approx. 130g MFR-T: approx. 131g	PFR: approx. 148g PFR-T: approx. 149g	DFR: approx. 115g DFR-T: approx. 116g		

^{*1:} The sensing distance of the retroreflective type sensor is possible setting range between reflector and sensor. A target object can be sensed in 0.1m distance. When using reflective tapes, the reflectivity will vary by the size of the tape. Please refer to the "Reflectivity by Reflective Tape Model" table before using the tapes.

SENSORS

CONTROLLERS

MOTION DEVICES

(B) Fiber Optic Sensors

(D) Door/Area Sensors

(C) LiDAR

(E) Vision Sensors

Proximity Sensors

(H) Rotary Encoders

Pressure Sensors

Connectors/ Connector Cables/ Sensor Distribution Boxes/ Sockets

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^{※2:} Non-glossy white paper 200×200mm. ※3: Relay contact output of 1a type is option.

^{*}The temperature or humidity mentioned in Environment indicates a non freezing or condensation environment.

Specifications

ODC power type, Solid state output type

Standard type	BX15M-TDT	BX5M-MDT	BX3M-PDT	BX700-DDT		
With Timer	BX15M-TDT-T	BX5M-MDT-T	BX3M-PDT-T	BX700-DDT-T		
/ре	Through-beam	Retroreflective (standard type)	Retroreflective (built-in polarizing filter)	Diffuse reflective		
istance	15m	0.1 to 5m (reflector MS-2) ^{×1}	0.1 to 2m (reflector MS-2), 0.1 to 3m (reflector MS-3)**1	700mm ^{*2}		
arget	Opaque materials of Min. Ø15mm	Opaque materials of Min. Ø60mm		Translucent, opaque material		
3	_	Max. 20% at rated setting distance				
time	Max. 1ms					
pply	12-24VDC== ±10% (ripple P-P:max. 10%)					
nsumption	Max. 50mA					
ce	Infrared LED (850nm)		Red LED (660nm)	Infrared LED (940nm)		
adjustment	Sensitivity adjuster					
mode	Light ON/Dark ON operation mode switch					
ıtput	NPN or PNP open collector output ■Load voltage: max. 30VDC:: ■Load current: max. 200mA ●Residual voltage - NPN: max. 1VDC::, PNP: max. 2.5VDC					
osis output	NPN open collector output (green LED turns on at stable operation and output (transistor output) turns on) •Load voltage: max. 30VDC					
circuit	Reverse polarity protection circuit, output short overcurrent protection circuit					
ction	Selectable ON delay, OFF delay, one shot delay by slide switch [delay time: 0.1 to 5 sec (timer adjuster)]					
n						
resistance						
nunity	±240V the square wave noise (pulse width: 1μs) by the noise simulator					
strength	1500VAC 50/60Hz for 1 minute					
Mechanical	1.5mm amplitude at frequency of 10 to 55Hz (for 1 min) in each X, Y, Z direction for 2 hours					
Malfunction						
Mechanical						
Malfunction						
Ambient illu.						
Ambient temp.						
Individual	<u> </u>			I —		
Common	Adjustment screwdriver, mounting bracket, Z bolt: 2, washer: 2, Ø6 waterproof rubber: 2, Ø10 waterproof rubber: 2	Adjustment screwdriver, mounting bracket, Z bolt: 1, washer: 1, Ø6 waterproof rubber :1, Ø10 waterproof rubber: 1				
	CE					
nt	TDT: approx. 211g TDT-T: approx. 212g	MDT: approx. 123g MDT-T: approx. 124g	PDT: approx. 141g PDT-T: approx. 142g	DDT: approx. 116g DDT-T: approx. 117g		
	with Timer ype istance ista	Through-beam Istance Istance	With Timer pe Through-beam (standard type) Istance 15m 0.1 to 5m (reflector MS-2) ^{x11} Opaque materials of Min. Ø Opaque mater	With Timer BX15M-TDT-T Retroreflective (standard type) Through-beam Retroreflective (standard type) Continued to the polarizing filter) Continued to the polarizing filter C		

X1: The sensing distance of the retroreflective type sensor is possible setting range between reflector and sensor. A target object can be sensed in 0.1m distance. When using reflective tapes, the reflectivity will vary by the size of the tape. Please refer to the "@Reflectivity by Reflective Tape Model" table before using the tapes.

A-94 Autonics

^{※2:} Non-glossy white paper 200×200mm.

^{**}The temperature or humidity mentioned in Environment indicates a non freezing or condensation environment.

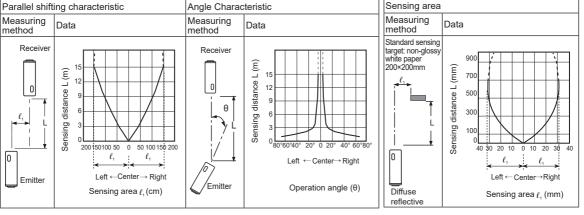
Long Sensing, Amplifier Built-in Type with Universal Voltage (terminal)

■ Feature Data

- Through-beam type
- BX15M-TFR / BX15M-TFR-T
- BX15M-TDT / BX15M-TDT-T

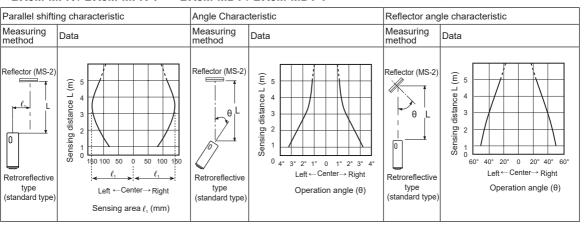
O Diffuse reflective type

- BX700-DFR / BX700-DFR-T
- BX700-DDT / BX700-DDT-T



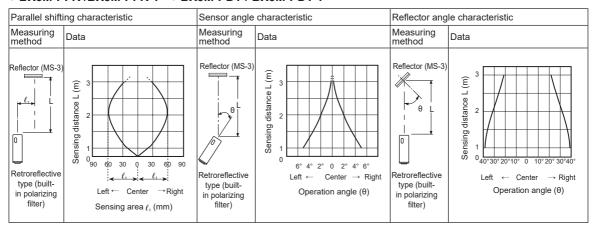
Retroreflective type

● BX5M-MFR / BX5M-MFR-T ● BX5M-MDT / BX5M-MDT-T



© Retroreflective type (Built-in polarizing filter)

BX3M-PFR /BX3M-PFR-TBX3M-PDT / BX3M-PDT-T



(A)

SENSORS

CONTROLLERS

MOTION DEVICES

SOFTWARE

(B) Fiber Optic Sensors

(C) LiDAR

(D) Door/Area Sensors

(E) Vision Sensors

Proximity Sensors (G)

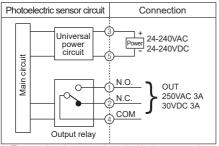
Pressure Sensors

(H) Rotary Encoders

(I) Connectors/ Connector Cables/ Sensor Distribution Boxes/ Sockets

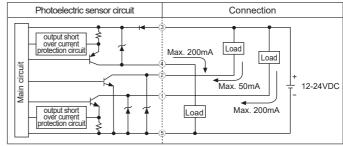
Control Output Diagram

Free power type (Relay contact output)



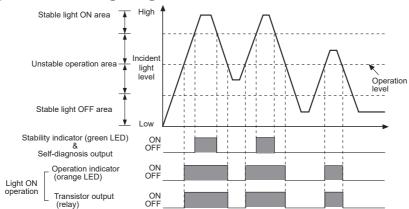
XThe product is not equipped with the output short over current protection circuit. If short-circuit the control output terminal or supply current over the rated specification, it may result in product damage.

DC power type (NPN/PNP open collector simultaneous output)



※If short-circuit the control output terminal or supply current over the rated specification, normal control signal is not output due to the output short over current protection circuit.

Operation Timing Diagram



**The waveforms of "Operation indicator" and "Transistor output" are for Light ON operation. They are opposite operation for Dark ON operation.

Timer Mode

Timer mode	Switch position		Status of light	Received light	
Timer mode	S1	S2	Operation mode	Interrupted light	
	ON	ON	Light ON	ON	
Normal				OFF	
Nomiai			Dark ON	ON	
				OFF	
	ON	OFF	Light ON	ON	
One-shot Delay				OFF	
One-shot belay			Dark ON	ON	T T
				OFF	
	OFF	ON	Light ON	ON	
ON Delay				OFF	_==
ON Delay			Dark ON	ON	
				OFF	4-> 4-> 4->
	OFF	OFF	Light ON	ON	
OFF Delay				OFF	<u> </u>
Of F Delay			Dark ON	ON	
				OFF	4 1

XT: Time can be set by the timer adjuster.

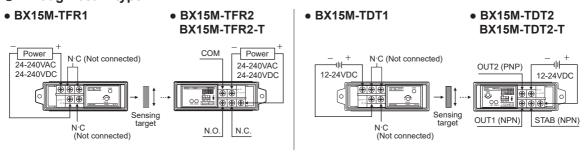
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XConversion to other timer modes is applied after a former mode is finished.

Long Sensing, Amplifier Built-in Type with Universal Voltage (terminal)

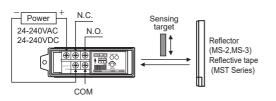
Connections

⊚ Through-beam type

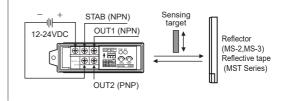


© Retroreflective type / Retroreflective type with polarizing filter

- BX5M-MFR, BX5M-MFR-T (standard type)
- BX3M-PFR, BX3M-PFR-T (built-in polarizing filter)

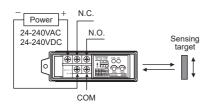


- BX5M-MDT, BX5M-MDT-T (standard type)
- BX3M-PDT, BX3M-PDT-T (built-in polarizing filter)

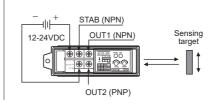


O Diffuse reflective type

• BX700-DFR, BX700-DFR-T



• BX700-DDT, BX700-DDT-T



Cable

(unit: mm)

SENSORS

CONTROLLERS

MOTION DEVICES

SOFTWARE

(ロ) Fiber Optic

Sensors

(C) LiDAR

(D) Door/Area Sensors

Proximity Sensors

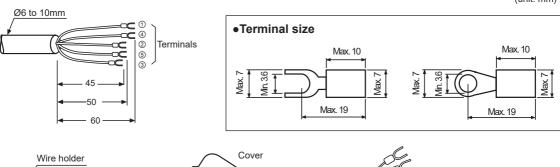
Pressure Sensors

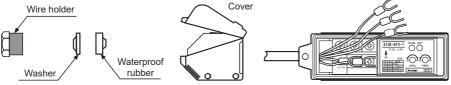
(H) Rotary Encoders

Boxes/ Sockets

(I) Connectors/ Connector Cables/ Sensor Distribution

(E) Vision Sensors





XTo connect the wires on the terminal, following as above figures.

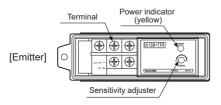
**Select the round wire with the size of Ø6 to 10mm for the waterproof and tighten the cable holder by torque of 1.0 to 1.5N·m.

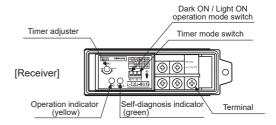
**When wiring, tighten the terminal screw with a tightening torque of 0.8N·m.

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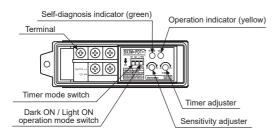
■ Front Panel Identification

Through-beam type

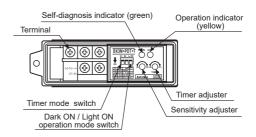




Retroreflective type (Standard type, Built-in polarizing filter)



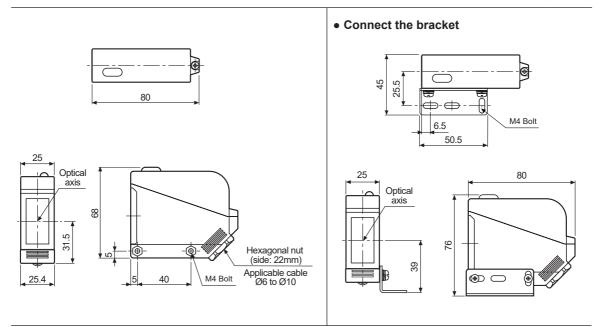
O Diffuse reflective type



XThere are no timer mode switch and the timer adjuster in no timer function type.

Dimensions

(unit: mm)

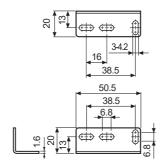


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Long Sensing, Amplifier Built-in Type with Universal Voltage (terminal)

Dimensions

Bracket



(unit: mm)

CONTROLLERS

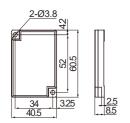
MOTION DEVICES

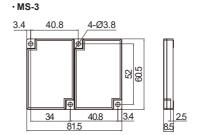
SENSORS

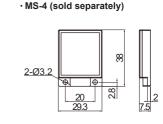
SOFTWARE

Reflector

· MS-2







(A) Photoelectric Sensors

Fiber Optic Sensors

(D) Door/Area Sensors

(E)

Vision Sensors

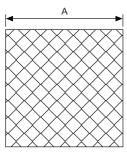
Proximity Sensors

(G) Pressure Sensors

(H) Rotary Encoders

(I) Connectors/ Connector Cables/ Sensor Distribution Boxes/ Sockets

• Reflective tape (sold separately)





	(unit: mm)
Model	A
MST-50-10	□50
MST-100-5	□100
MST-200-2	□200

■ Mounting and Sensitivity Adjustment

Use the product with the protective cover in the place.

Failure to follow this instruction may result in electric shock.

When extending wire, use AWG20 cable or over within 100m.

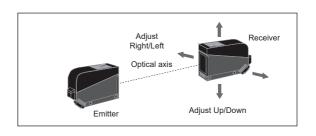
When using photoelectric sensors closely over two units, it may result in malfunction due to mutual interference.

When installing the product, tighten the wire holder with a tightening torque of 1.0 to 1.5N·m.

When installing the cover, tighten the screw with a tightening torque of 0.3 to 0.5 N·m.

Through-beam type

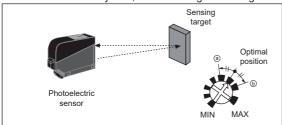
- Supply the power to the photoelectric sensor, after setting the emitter and the receiver facing each other.
- Set the receiver in center of position in the middle of the operation range of indicator by adjusting the receiver or the emitter right and left, up and down.
- After the adjustment, check the stability of operation by putting the object at the optical axis.
- XIf the sensing target is translucent body or smaller than Ø15mm, it can be missed by sensor because light penetrate it.
- XSensitivity adjustment: Refer to the diffuse reflective type's.



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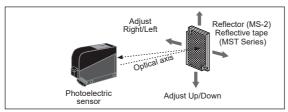
O Diffuse reflective type

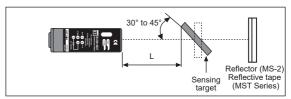
- The sensitivity should be adjusted depending on a sensing target or mounting place.
- Set the sensing target at a position to be sensed by the beam, then turn the sensitivity adjuster from the min. position of the sensitivity adjuster to the position (a) where the operation indicator (yellow LED) turns ON. (The self-diagnosis indicator (green LED) is in OFF status.)
- 3. The operation indicator turns OFF, when the sensing target is removed from the position (a). Without the sensing target, turn the sensitivity adjuster from the position (a) to position (b) where the operation indicator (yellow LED) turns ON. (If the operation indicator does not turn ON, max. position of the sensitivity adjuster is (b).)
- Set the sensitivity adjuster at the center of two switching position (a), (b).
- ※Above sensitivity adjustment is for Light ON mode. If it is for Dark ON mode, operation indicator (yellow LED) operates opposite.
- %The sensing distance indicated on specification chart is for 200×200mm of non-glossy white paper. Be sure that it can be different by size, surface and gloss of target.



Retroreflective type

- Supply the power to the photoelectric sensor, after setting the photoelectric sensor and the reflector or reflective tape face to face.
- Set the photoelectric sensor in the position which indicator turns on, by adjusting the reflector (or reflective tape) or the sensor right and left, up and down.
- Fix both units tightly after checking that the unit detects the target.
- XIf using more than 2 photoelectric sensors in parallel, the space among them should be more than 30cm.
- XIf reflectance of target is higher than non-glossy white paper, it might cause malfunction by reflection from the target when the target is near to photoelectric sensor. Therefore put enough space between the target and the photoelectric sensor or the surface of the target should be installed at angle of 30° to 45° against optical axis. (When a sensing target with high reflectance near by, photoelectric sensing with the polarizing filter should be used.)
- X Sensitivity adjustment: Refer to the diffuse reflective type's.



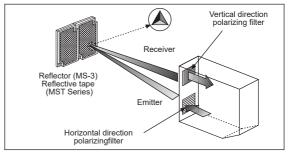


- XIf the mounting place is too narrow, please use MS-4 instead of MS-2.
- ※Please use reflective tape (MST Series) for where a reflector is not installed.



© Retroreflective type (Built-in polarizing filter)

The light passed through the polarizing filter of the emitter reaches to the MS-3 reflector or reflective tape converting as horizontal direction. It reaches to the receiver element of polarizing filter converting as vertical by the MS-3 reflector or reflective tape. Therefore, this type can also detect reflective mirror.



Reflectivity by Reflective Tape Model

Model	Standard	Built-in polarizing filter
MST-50-10 (50×50mm)	90%	30%
MST-100-5 (100×100mm)	100%	40%
MST-200-2 (200×200mm)	110%	60%

- XThis reflectivity is based on the reflector (MS-2).
- ※Reflectivity may vary depending on usage environment and installation conditions.

The sensing distance and minimum sensing target size increase as the size of the tape increases.

- Please check the reflectivity before using reflective tapes.
- ※For using reflective tape, installation distance should be min. 20mm.

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